



top SPRING "BRIDGE" CONTACT should be carefully removed using a desoldering tool and replaced. Once the contact is removed, the center button (pin) contact should be cleaned using a soft pencil eraser. Any hardened flux on the board near the contact should be scraped away, rather than using a chemical flux remover which may spread flux on the board surface.

A new contact should be inserted into the board by pushing ONLY ON THE END TABS (stem). Pressure on the center will destroy the spring characteristics.

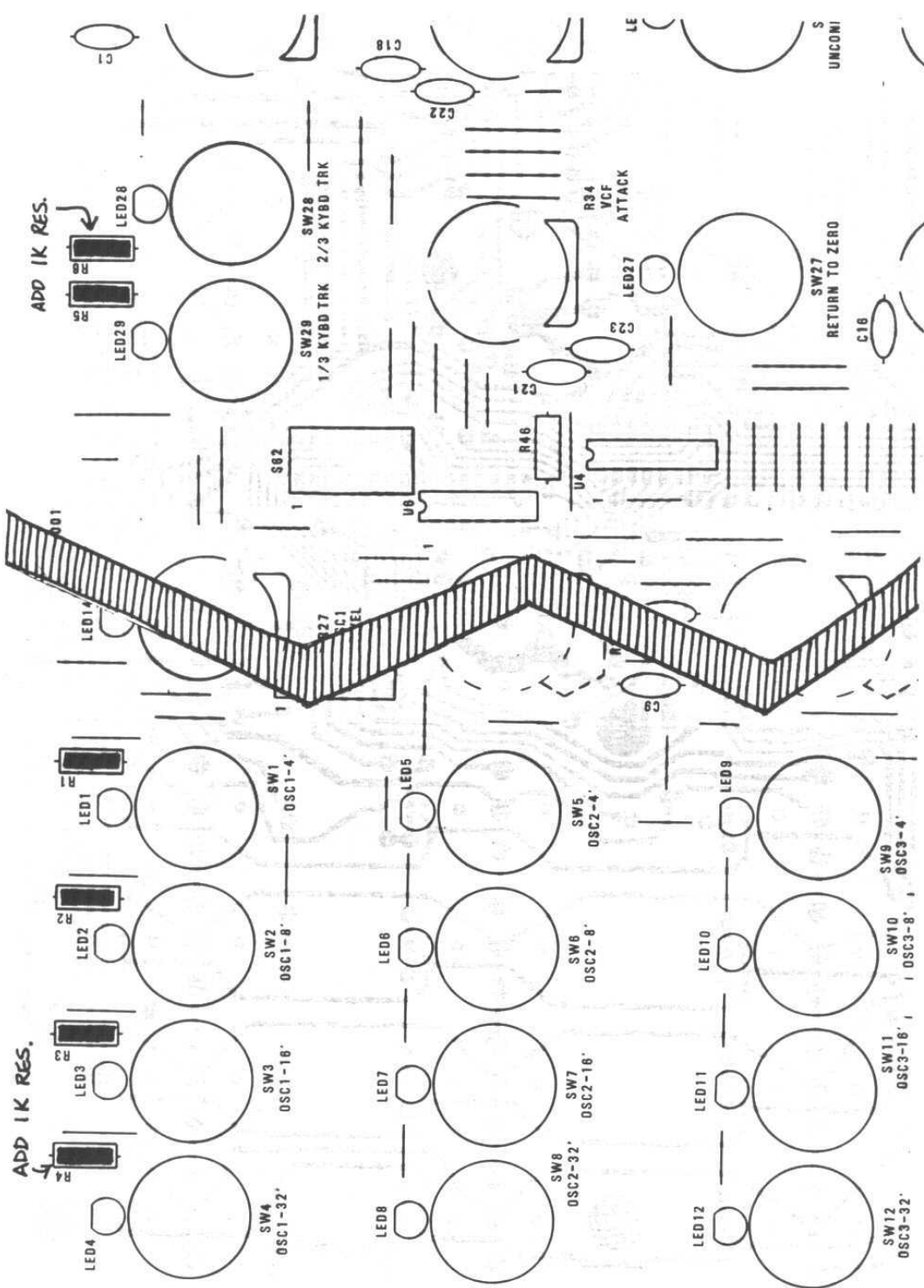
Solder the contact by applying solder around the outside ring. DO NOT FILL the central stem portion of the contact or flux will be deposited on the contact surfaces.

Check each switch and LED for proper operation BEFORE remounting the control boards.

LABOR:

This modification is estimated to take 45 minutes and will be reimbursed by Moog at a FLAT RATE of \$20.00. When required, this modification is covered under warranty regardless of the warranty expiration date to the original owner.

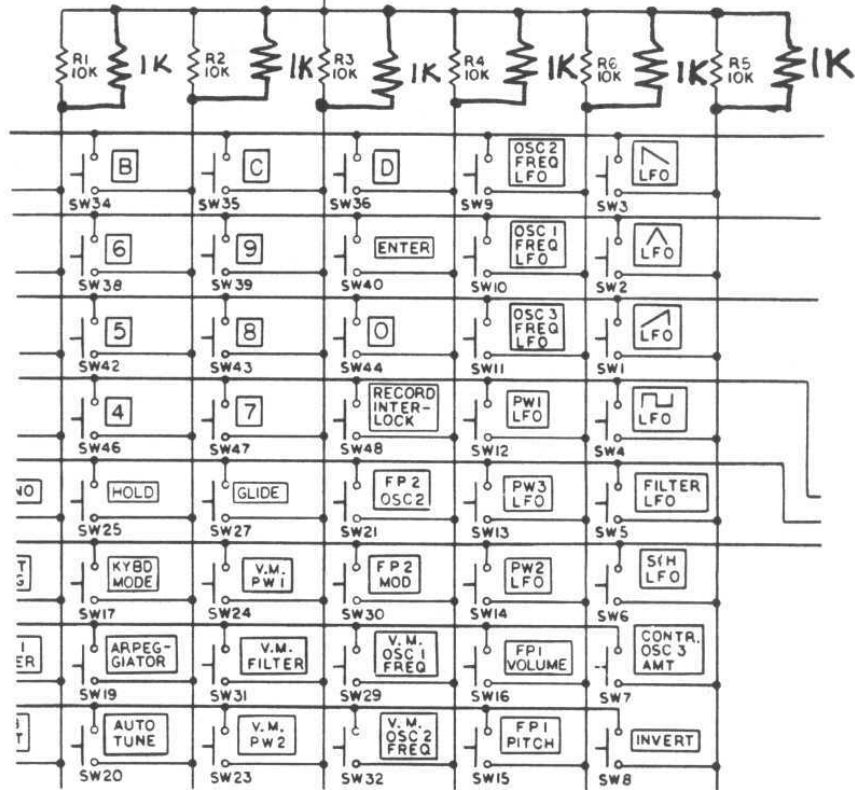
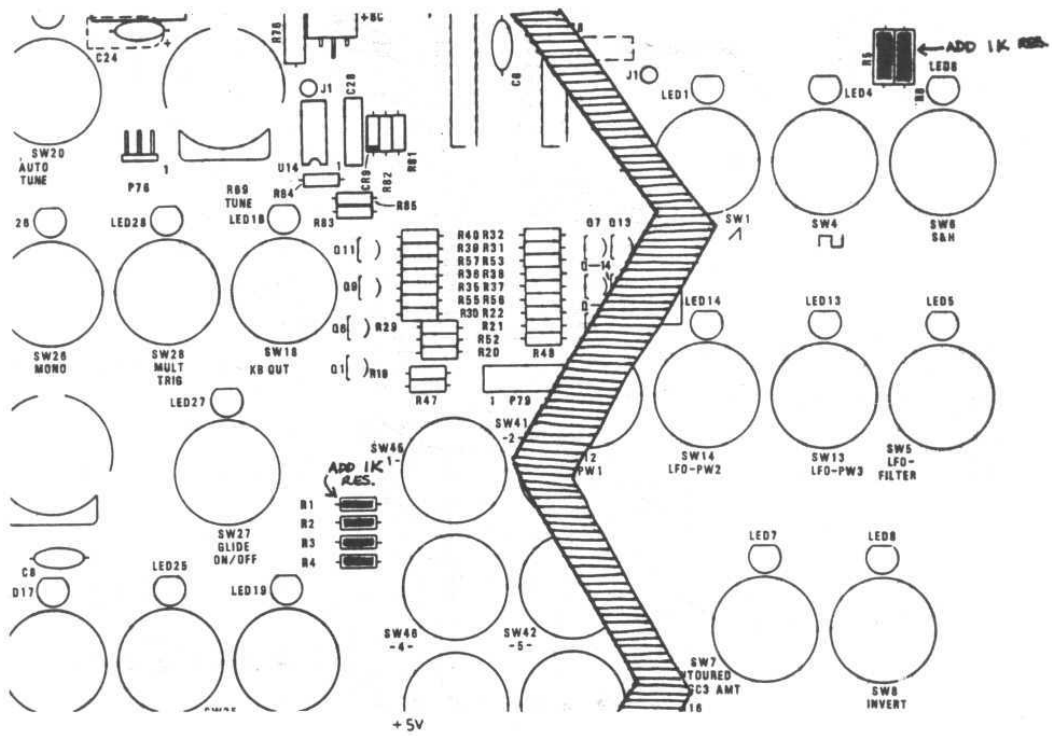




ADD 1K RES.

ADD 1K RES.

**R.S.C. &  
POWER SUPPLY**



L.S.C.

